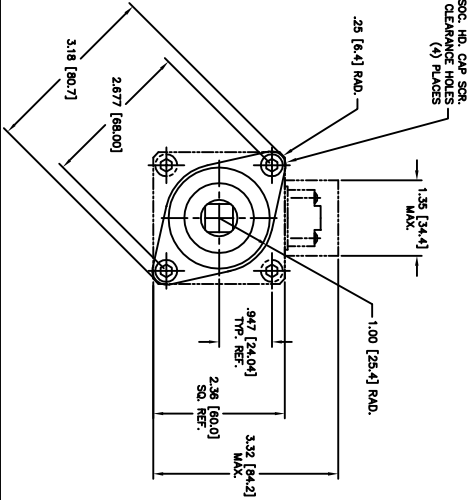
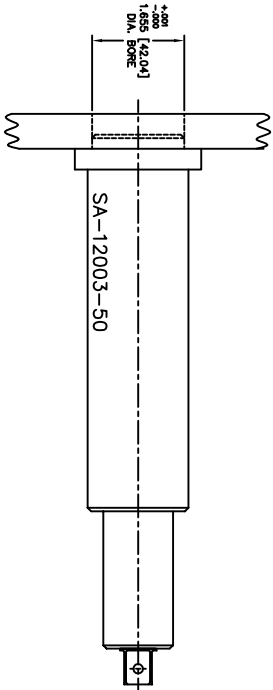
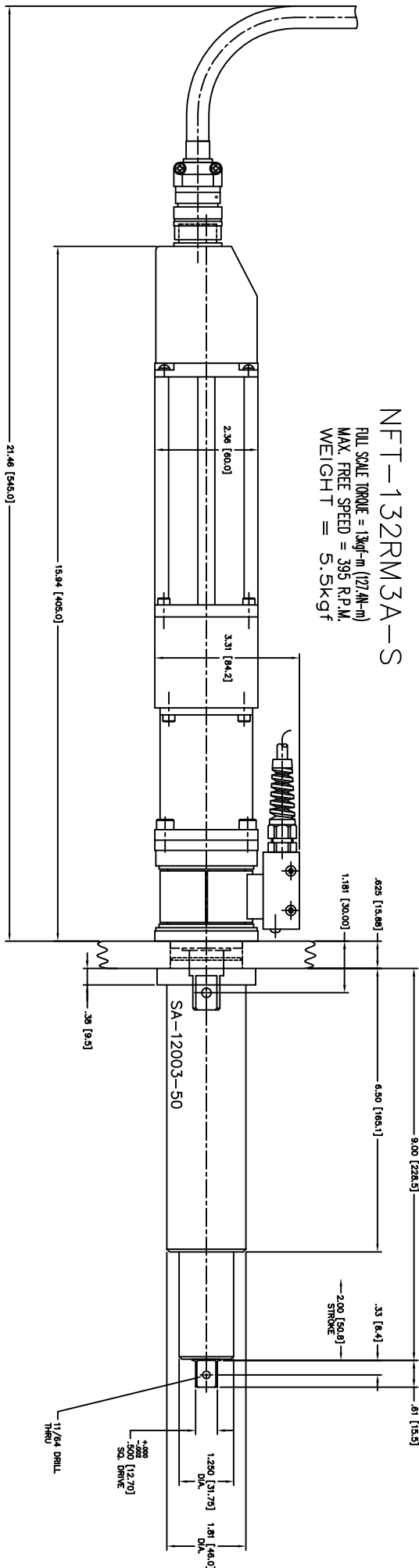


TOOL & SPINDLE ASSEMBLY TOGETHER

NFT-132RM3A-S
 FULL SCALE TORQUE = 13607-m (27.4M-m)
 MAX. FREE SPEED = 395 R.P.M.
 WEIGHT = 5.5kgf



MAX. 0.002 SPC. HD. CAP SCR.
 9/32 CLEARANCE HOLE
 (4) PLACES

0.25 [6.4] RAO.
 1.35 [34.4] MAX.
 1.00 [25.4] RAO.

0.477 [12.04] TH. REF.
 0.332 [8.42] MAX.
 2.36 [60.0] SQ. REF.

2.877 [73.00]

3.18 [80.7]

1. DO NOT SCALE DRAWING.
 2. BREAK EXCEPT AS NOTED.
 3. ALL SPEC. HD. SCREWS
 4. APPLY LOCK-TITE TO ALL SCREWS.

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REV	DATE	BY	CHKD	DESCRIPTION
1				1/2 SQ. DRIVE

REV	DATE	BY	CHKD	DESCRIPTION
1				2" STROKE

REV	DATE	BY	CHKD	DESCRIPTION
1				SA-12003-50

CHANGES	DATE	REVISION	BY	STYL