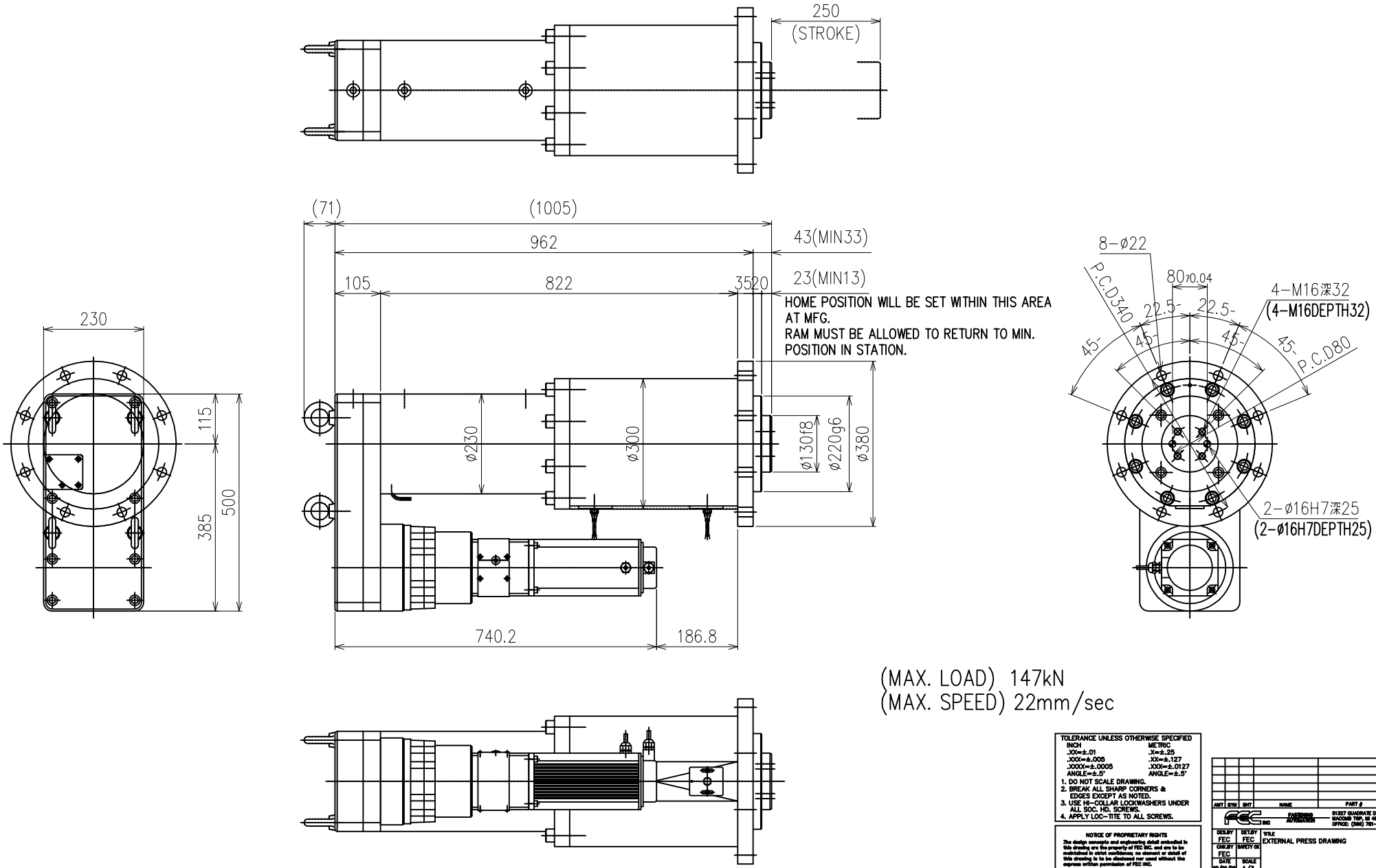
250
(STROKE)
(71)
(1005)
962
43(MIN33)
105
822
3520
23(MIN13)
HOME POSITION WILL BE SET WITHIN THIS AREA
AT MFG.
RAM MUST BE ALLOWED TO RETURN TO MIN.
POSITION IN STATION.
230
115
385
500
ø230
ø300
ø130f8
ø220g6
ø380
740.2
186.8
8−ø22
P.C.D340
80 +0.04
4−M16深32
(4−M16DEPTH32)
22.5
45
P.C.D80
2−ø16H7深25
(2−ø16H7DEPTH25)
(MAX. LOAD) 147kN
(MAX. SPEED) 22mm/sec
TOLERANCE UNLESS OTHERWISE SPECIFIED
INCH
.XX=±.01
.XXX=±.005
.XXXX=±.0005
ANGLE=±.5°
METRIC
.X=±.25
.XX=±.127
.XXX=±.0127
ANGLE=±.5°
1. DO NOT SCALE DRAWING.
2. BREAK ALL SHARP CORNERS & EDGES EXCEPT AS NOTED.
3. USE HI−COLLAR LOCKWASHERS UNDER ALL SOC. HD. SCREWS.
4. APPLY LOC−TITE TO ALL SCREWS.
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ANT
SYM
SHT
NAME
PART #
MFG.
FEC INC
FASTENING AUTOMATION
51327 QUADRATE DRIVE
MACOMB TWP, MI 48042
OFFICE: (586) 781−2100
DESI.BY FEC
DET.BY FEC
CHK.BY FEC
SAFETY OK
DATE 00/00/00
SCALE 1/3
SHEET 1
SHEETS 1
TITLE
EXTERNAL PRESS DRAWING
DRAWING NO.
DPT−152R5B−25PQB